

Work Order ID 127265-2 *split*

Tuesday, December 16, 2014 1:11:00 PM

127265

Page 1

Item ID: D2372
 Revision ID:
 Item Name: Quick Release
 Start Date: 12/19/2014 Start Qty: 2.00
 Required Date: 12/19/2014 Req'd Qty: 2.00
 Reference:

Accept *N900040100* Setup Start *NS1*
 Stop *NS2*

Cust Item ID:
 Customer:

Approvals: Process Plan: *C2* Date: *14/12/14* Tooling: Date:
 QC: Date: SPC (Y/N): Date:

Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2372	B

100	Pick Kit	0.00							
100	PURCHASING								
Packaging	Memo	0.00							
Packaging									

110		0.00							
110									
Small Fab	Memo	0.00							
Small Fab	ASSEMBLE AS PER DWG								

120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

15/01/06 *14/12/23* *15/01/06* *14/12/23* *15/01/05* *14/12/12*

DAS 36 9-89
 DAS 36 9-89
 DAS 36 9-89
 DAS 36 9-89
 DAS 36 9-89

2x *2x* *2*

Work Order ID 127265

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Item ID: D2372 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Quick Release

Start Date: 12/19/2014 Start Qty: 2.00 *2*

Required Date: 12/19/2014 Req'd Qty: 2.00 *2*

Reference: Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>CEA</u>	0.00							
130					DAS				
Packaging	Memo	0.00			30	2			15/01/06
Packaging					9-89				
140	QC21- Final Inspection - Work Order Release	0.00							
140									15/1/06
QC	Memo	0.00							
Quality Control									

15-1-6

Tuesday, December 16, 2014 1:10:59 PM

127265

D2372

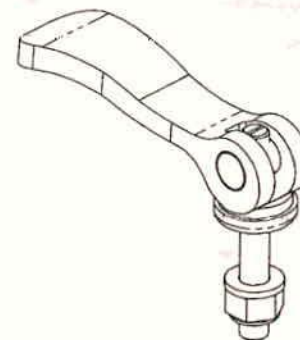
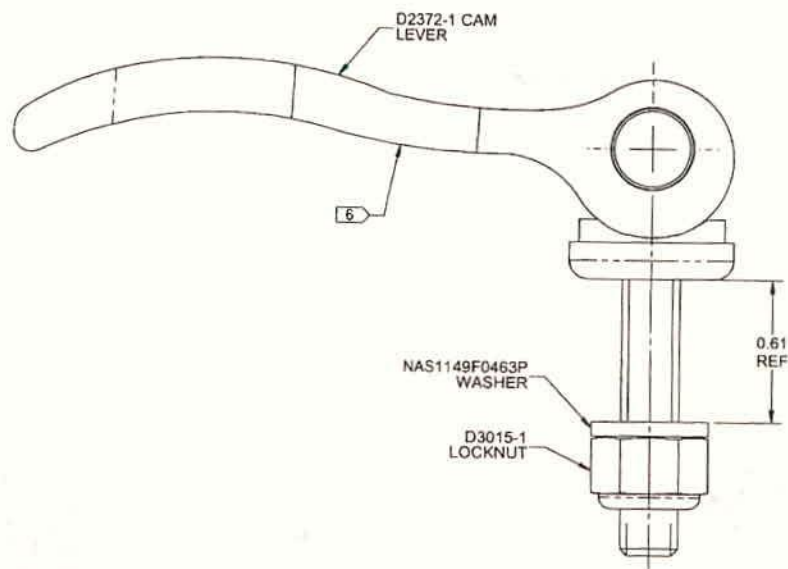
Required Qty: 2.00

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2372-1		Manufactured	No			100	Each	0.0000	1	2		15/01/06	DAS
D2372-1					B127972	(2x)			**				DAS
Cam Lever													9-89
D3015-1		Manufactured	No			100	Each	23.0000	1	2		15/01/06	DAS
D3015-1									**				36
Lock Nut													9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST015		23							
					119617	23							
NAS1149F0463P		Purchased	No			100	Each	1,439.000	1	2		15/01/06	DAS
NAS1149F0463P									**				36
Washer													9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST260a		1000							
				m127832		1000							
				st268		439							
				m127832		439							

ITEM	QTY	PART NUMBER	DESCRIPTION
	X	D2372	QUICK RELEASE
1	1	D2372-1	CAM LEVER
2	1	D3015-1	LOCKNUT
3	1	NAS1149F0463P	WASHER

SPECIFICATION CONTROL DRAWING



CL14112116
W10: 127265

D2372 QUICK RELEASE

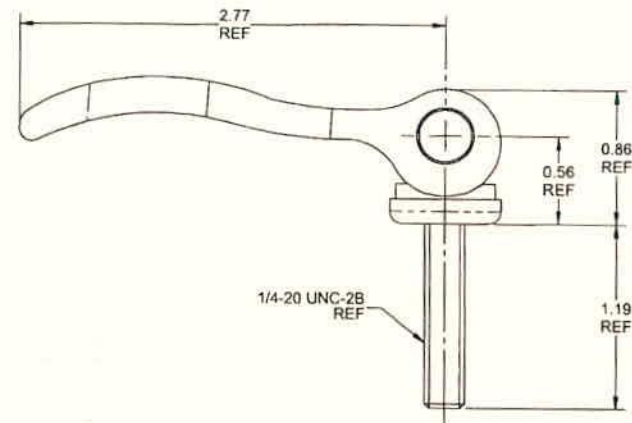
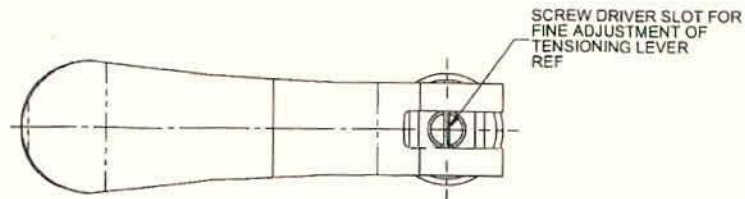
NOTES:

- 1) MATERIAL: SEE SHEET 2
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2372" AND B/N "BXXXXX" PER DART QSI 044 6.5 (LABEL)
- 7) WEIGHT: 0.11 lbs

RELEASED
2012-02-06
JW

B	RE-DRAWN IAW QSI 043/044, SUPPLIER AND SUPPLIER PIN WERE "NORCO" AND "25-5129-01". REF: PART12-159.		MB	12.01.31
A	NEW ISSUE		BW	95.02.24
REV.	DESCRIPTION		BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2372 TITLE QUICK RELEASE COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. USE IS LIMITED TO THE EXTENT OF THE ORDER. IF IT IS USED FOR ANY PURPOSE OR FOR ANY OTHER PROJECT, THE USER SHALL BE RESPONSIBLE FOR OBTAINING NECESSARY PERMISSION FROM DART AEROSPACE LTD.		
DRAWN				
CHECKED				REV.
MFG. APPR.				SHEET 1 OF 2
APPROVED				SCALE
DE APPR.				NT
DATE	12.01.31			

SPECIFICATION CONTROL DRAWING



D2372-1 CAM LEVER

DART PART NUMBER	DESCRIPTION	SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	WEIGHT
D2372-1	CAM LEVER	REID TOOLS (PREFERRED)	KCL-208	HANDLE: ALUMINUM	0.10 lbs
		McMASTER-CARR (ALTERNATE)	5720K52	CAM WASHER: NYLON	
				THREADED STUD, PIN, CAP WASHER: STAINLESS STEEL	

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: SEE TABLE

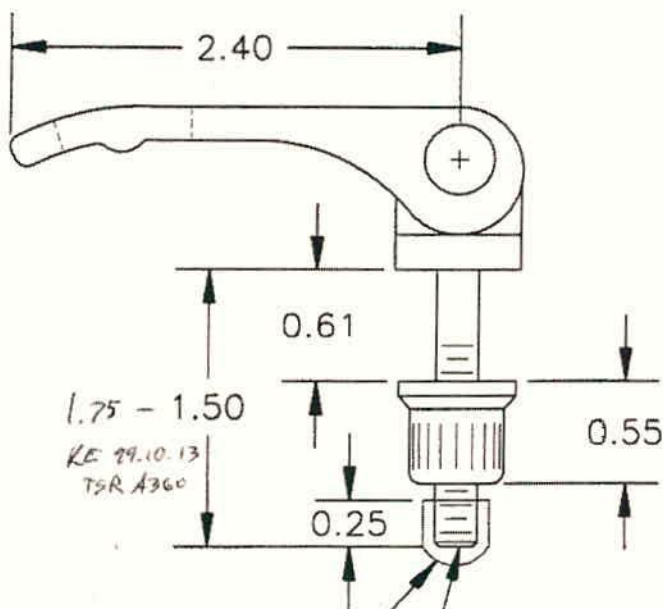
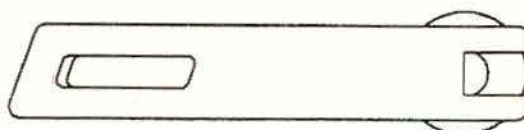
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2012-02-06

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DE APPR.		QUICK RELEASE	NTS
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CHECKED	APPROVED	D2372	SHEET 1 OF 1
DATE		TITLE	SCALE
95:02:24		QUICK RELEASE	

RELEASED
96 06 10



OPTIONAL { PLASTI-DIP END
M6 x 1 CUT TO LENGTH

ALLOY CAM TYPE
SEAT QUICK RELEASE BLACK
NORCO PART NUMBER: 25-5129-01 or KCL-210